

THE (R)EVOLUTION IN
PRECISION AND VERSATILITY.

► **TOP 5100**
DOSING SYSTEM



24
MONTH
WARRANTY



TRY-IT-FIRST
TEST **FREE OF**
CHARGE &
WITHOUT
OBLIGATION

TOP CONVEYED
TOP MIXED
TOP IN USE



DOSING WITH FLEXIBILITY AND PRECISION.

The all-rounder among dosing systems impresses with its versatility and adaptability. Whether for standard applications or special requirements - our TOP 5100 can be optimally configured to your individual needs. With maximum process stability and a precise mixing ratio, the dosing system not only guarantees excellent part quality, but also exceptional cost-effectiveness.

POWERFUL

- ▶ Delivery rate up to 5 liters/minute / 1.32 gallon/minute*
- ▶ Max. Pump pressure 230 bar / 3336 psi

STABLE & PRECISE

- ▶ Stable pressure curve during dosing thanks to material pressure limiter
- ▶ High-precision volume counters guarantee exact mixing ratios and maximum process stability.
3.9 µl/Imp (256.000 Imp/L)

ECONOMIC EFFICIENCY

- ▶ Material utilization per container up to 99.6 %
- ▶ High-quality components = service life of 20+ years
- ▶ Low maintenance costs

ENERGY EFFICIENCY

- ▶ Minimal idling losses – only 50 watts – thanks to a pneumatic pressure accumulator
- ▶ Maximum average power consumption of 300 watts

VERSATILE IN USE

- ▶ UL and CE compliant
- ▶ Widest viscosity range on the market: 0.001 to 3000 Pas** (16.000 Pas***)

SAFETY

- ▶ Safest system on the market (EN ISO 13849-1)
- ▶ Air detection

USER-FRIENDLY

- ▶ OPC UA communication protocol (optional)
- ▶ Intuitive and simple operation
- ▶ Easiest guided drum change

PROCESSING UNIT 40D12

- ▶ Modular design
- ▶ Flow-optimized
- ▶ Integrated cooling
- ▶ Simple clamp connection
- ▶ Easy cleaning (step by step video)
- ▶ 45° & 90° connection

ADDITIVE LINES

FLEXIBLE & PRECISE

- ▶ Additive container: 1 l / 4 l / 20 l
0.26 gal / 1.06 gal / 5.28 gal
- ▶ Controlled additive supply
(resolution < 0.1 µl/Imp)

* Measured with silicone oil at $\dot{\gamma}=10 \text{ 1/s}$ $\eta = 2.7 \text{ Pas}$ (A+B component)

** $\dot{\gamma}=10 \text{ 1/s}$ | *** $\dot{\gamma}=0,2 \text{ 1/s}$

**MORE THAN
30 YEARS OF
EXPERIENCE**

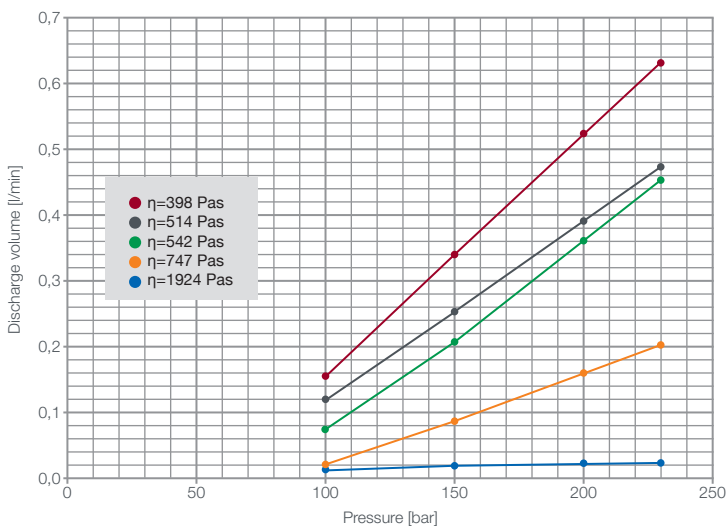
ELMET 
SMART SILICONE SOLUTIONS

TECHNICAL INFORMATION TOP 5100

Dimensions L/W/H	1150 x 790 x 1965 (2445) mm 45.3 x 31.1 x 77.4 (96.3) inch
Drum sizes	200/20 liters 55/5 gallons
Drum change	3 sides (180°) automatically guided in under 5 minutes
Usable materials [Pas]	0.001 to 3000
Delivery rate per component @ 2.7 Pas	> 2350 cm ³ /min
Maximum delivery pressure	230 bar / 3336 psi
Power supply	100 - 264 VAC, 4 A
Air supply	6 bar – 1000 NL / min (1/2")
Additive lines	max. 6
Static mixer	1 Standard (Expandable)
Volume counter	Yes
Certifications	CE, UL, RoHS
Eco-Mix	Standard
Simultaneous drum emptying	

Fix-Mix (Freely selectable mixing ratio)	Optional
Shore-Mix	Optional
LSR Select	Optional
Barcode drum detection	Optional
Drum lifter	Optional
Wheels	Optional
Customized paint work	Optional
Process documentation USB	Standard
OPC UA	Optional
Euromap 82.3	Optional
Remote maintenance via VNC	Optional
Premium Connectivity	Optional
Simplex 1 dosing system to 2 IMM	Optional
Tandem 2 dosing systems in alternating operation	Optional

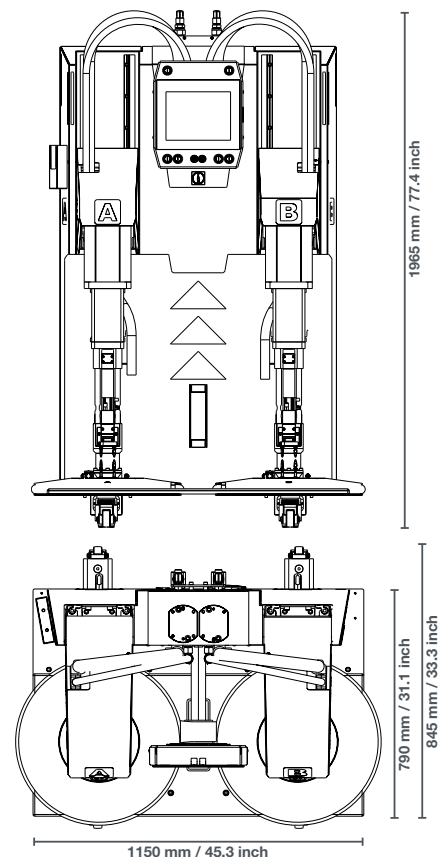
DELIVERY RATE PUMP UNIT M



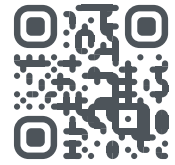
Viscosity measured at $\dot{\gamma}=10$ 1/s



**TOP 5100
LEARN
MORE**



DOSING TECHNOLOGY.
MOLDING TECHNOLOGY.
TURNKEY SOLUTIONS.
PRODUCTION SOLUTIONS.



FOR MORE THAN 30 YEARS

we have been developing customized, innovative solutions for our customers. As a global high-end full system and service provider for the processing and dosing of liquid silicone (LSR), we at ELMET are among the leading specialists in this field.



SMART SILICONE SOLUTIONS

ELMET Elastomere Produktions- und Dienstleistungs GmbH

Tulpenstraße 21 | 4064 Oftering | Austria | T: +43 7221 74577-0 | E: office@elmet.com

ELMET NORTH AMERICA INC.

712 Terminal Road, Lansing, MI 48906 USA
Local: 517-664-9011
Toll Free: 866-628-6499
E: office@elmet.com

ELMET GREATER CHINA

No. 20, Renxiang St., Dali Dist.,
Taichung City
T: +866-979-885-628
E: office@elmet.com

ELMET JAPAN

3-902-4, Yashirogaoka, Meito-ku,
Nagoya-shi, Aichi-ken 4650051
T: +81-70-7793-1895
E: office@elmet.com